

## BRICK<sup>600</sup>

**Description** Very thick PU plotter cut material, with polyester backing. Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.

Average film thickness : **600 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :

**Plotter settings (eg. with ROLAND VP-300)**

Blade: **new for high thickness materials**

Minimum cutting pressure: **80 gf**

**Transfer setup**

Temperature: **155 °C (311°F)**

Time: **20 seconds**

Pressure: **medium (3÷4 bar)**

**Procedure** **N.B.: due to the heat sensitivity of the film, it is necessary to preheat the plates for 20 seconds at 155°C before starting the production.**

Mirror cut the material

Weed the exceeding material

Place the material on the garment with its polyester backing

Heat apply

Remove the support when really cold

### Certifications

The product is REACH compliant.

The product is certified Öko-Tex® Standard 100 Class II



### Suitable textiles

Cotton, polyester, blends of these materials or Elastan (not suited for treated and dye sublimation fabrics)

### Washing instructions

Wait **24h** after the heat transfer

**60°C - inside out**

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **yes**



**Siser s.r.l.**

N.B. All information given in this sheet are based on our experience.

We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight.

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The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.