

## EXTRAREFLEX

**Description** Reflective, plotter cut heat seal material with polyester backing. Suggested for "difficult" fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas.

Average film thickness before transfer: **110 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :  
**Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)**  
Blade: **new for high thickness materials**  
Minimum cutting pressure: **60 gf**  
**Transfer setup**  
**1<sup>st</sup> step** - Temperature: **160 °C (320°F)** Time: **2÷4 seconds** Pressure: **low (2÷3 bar)**  
**2<sup>nd</sup> step** - Temperature: **160 °C (320°F)** Time: **10 seconds** Pressure: **low (2÷3 bar)**

**Procedure** **N.B.: if working on treated fabrics, perform an application and wash test first.**  
Remove the protective layer  
Mirror cut the material  
Weed the exceeding material  
Place the material on the garment with its polyester backing  
Heat apply for the first 2-4 seconds  
Remove the support cold  
Cover with silicon treated paper or Teflon®  
Heat apply for the remaining 10 seconds

**Certifications** The product is REACH approved

**Suitable textiles** Polyamide, nylon and treated materials (not suited for treated and dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**30°C - inside out**  
Do not use bleach or other aggressive chemical agents.  
Dry clean: **no**  
Tumble dry: **not recommended**



**Siser s.r.l.**

Viale della Tecnica n° 18  
36100 Vicenza - Italy  
Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - www.siser.it

N.B. All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).  
This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it).  
For further information, please contact our Sales Office.  
Thank you.