

Mod. R&S.	Rev.	Last updated	Pag.
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PRINTABLE PU N1

Description PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.
The material is certified Öko-Tex® Standard 100 Class I

Average film thickness before transfer: **80 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND VP-300)
Blade: **new at 50°**
Minimum cutting pressure: **50 gf**
Transfer setup
Temperature: **165 °C (330°F)**
Time: **15 seconds**
Pressure: **medium (3÷4 bar)**

Procedure

Print and cut the material
Weed the exceeding material
Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures)
Heat apply
Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Certifications



The product is REACH approved
The product is certified Öko-Tex® Standard 100 Class I

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer
40°C - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **not recommended**



Siser s.r.l.

Viale della Tecnica n° 18
36100 Vicenza - Italy
Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it - www.siser.it

N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.