

COLORPRINT EXTRA

For difficult fabrics

Description PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. Suggested for "difficult" fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas. Average thickness: **150 micron**

Basic information Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:
Plotter settings (eg. with ROLAND VP-300 plotter)
Blade: **new at 50°**
Minimum required pressure: **70 gf**
Transfer setup
Temperature: **165°C**
Time: **15"**
Pressure: **medium (3÷4 bar)**

Application instructions **N.B.: if working on treated fabrics, perform an application and wash test first.**

Print and cut the material
Let the print dry at least 12 hours before rolling, overlaying or heat transferring the material
Weed the exceeding material
Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
Warm up the fabric a few seconds. Then, heat apply
Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Suitable textiles Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
30°C Max – inside out
Do not use bleach or other aggressive chemical agents
Dry clean: **no**
Tumble dry: **not recommended**



Siser s.r.l.

Viale della Tecnica n° 18
36100 Vicenza - Italy
Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it - www.siser.it

N.B.

All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.