

## COLORPRINT EXTRA

### For difficult fabrics

**Description** PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. Suggested for "difficult" fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas. Average thickness: **150 micron**

**Basic information** Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:  
Plotter settings (eg. with ROLAND VP-300 plotter)  
Blade: **new at 50°**  
Minimum required pressure: **70 gf**  
**Transfer setup**  
Temperature: **165°C**  
Time: **15"**  
Pressure: **medium (3÷4 bar)**

**Application instructions** **N.B.: if working on treated fabrics, perform an application and wash test first.**

Print and cut the material  
Let the print dry at least 12 hours before rolling, overlaying or heat transferring the material  
Weed the exceeding material  
Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)  
Warm up the fabric a few seconds. Then, heat apply  
Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

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**Suitable textiles** Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**30°C Max** – inside out  
Do not use bleach or other aggressive chemical agents  
Dry clean: **no**  
Tumble dry: **not recommended**



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N.B.

All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.