

## SUBLITHIN MATT™ LT

**Description** PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. Specifically conceived for low temperature transfers on polyester textiles colored with sublimation inks. The special structure and processing of the material create a barrier to the dyes, preventing the “migration” effect and maintaining thus unaltered the original color. Average thickness: **110 micron**

**Basic information** Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:  
Plotter settings (eg. with ROLAND VP-300 plotter)  
Blade: **new at 50°**  
Minimum required pressure: **80 gf**  
**Transfer setup**  
Temperature: **130°C**  
Time: **15”**  
Pressure: **medium (3÷4 bar)**

**Application instructions** Print and cut the material  
Weed the exceeding material  
Remove the print from the polyester backing using Siser’s T.T.D. Easy (adhesive, transparent and resistant to high temperatures)  
Heat apply  
Remove the application tape warm (should you use other application tapes, follow the manufacturer’s instructions)

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**Suitable textiles** Polyester fabrics without treatments and dyed with sublimation inks

**Washing instructions** Wait **24h** after the heat transfer  
**40°C Max** – inside out  
Do not use bleach or other aggressive chemical agents  
Dry clean: **no**  
Tumble dry: **not recommended**



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N.B.

All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.