

## HANDYFLEX

**Description** PU heat seal material with adhesive polyester backing. The material is very thin and grants an easy cutting, weeding and application.

Average film thickness before transfer: **90 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :

**Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)**

Blade: **new at 50°**

Minimum cutting pressure: **50 gf**

**Transfer setup**

Temperature: **155 °C (311°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

**Procedure** **N.B.: the material must be weeded and transferred onto the fabric immediately after it has been cut.**

Mirror cut the material

Weed the exceeding material

Place the material on the garment with its polyester backing

Heat apply

Remove the support warm

**Certifications** The product is REACH approved

**Suitable textiles** Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**60°C**  
Do not use bleach or other aggressive chemical agents.  
Dry clean: **no**  
Tumble dry: **si**



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N.B. All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.